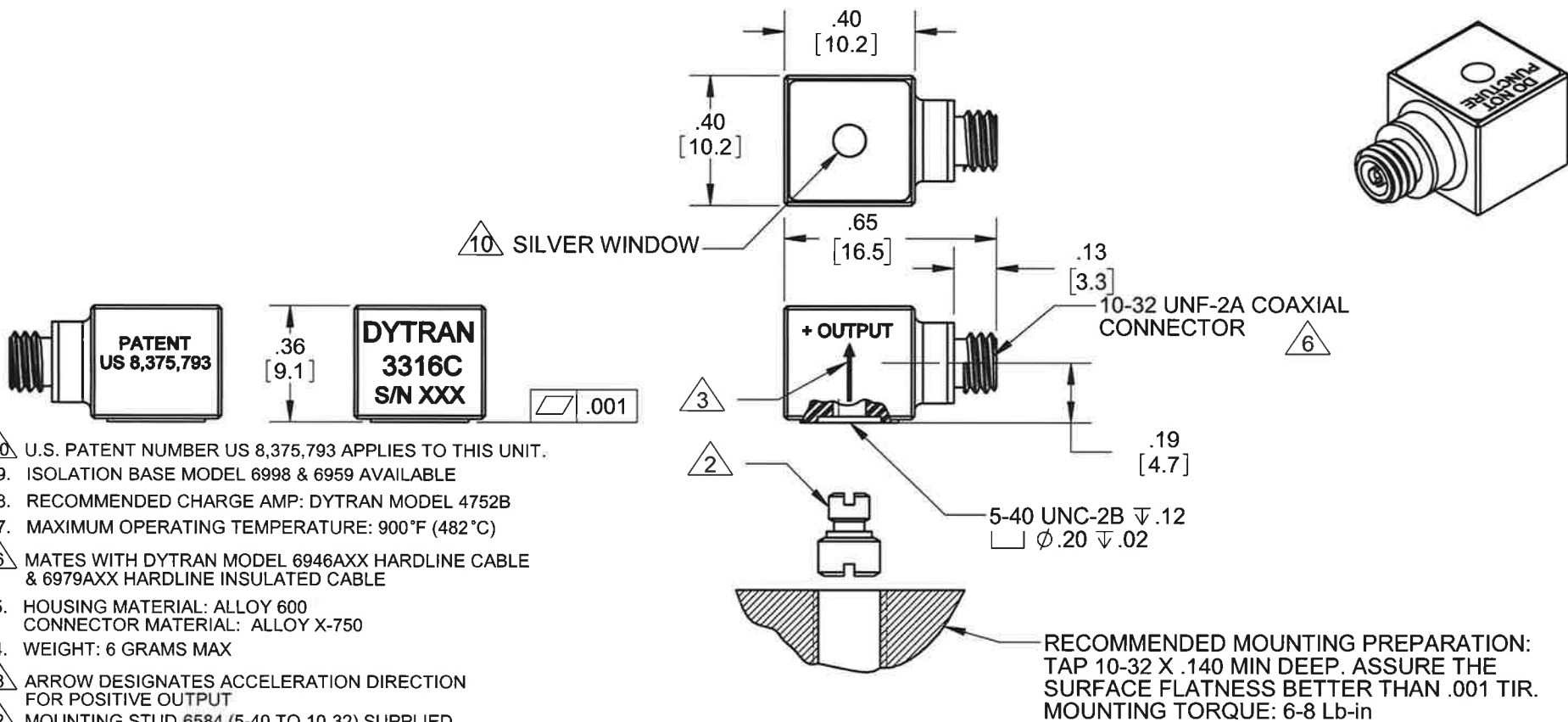


PROPRIETARY AND CONFIDENTIAL

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REVISIONS

REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
D	11957	NOTE 4 WAS: WEIGHT: 5 GRAMS MAX	JS 05/07/15	LA	DV
E	13509	NOTE 5: CONNECTOR MATERIAL: WAS: UNS K94610,ASTM F-15 IS: ALLOY X-750	AM 6/14/2017	W	AS



- 10. U.S. PATENT NUMBER US 8,375,793 APPLIES TO THIS UNIT.
 - 9. ISOLATION BASE MODEL 6998 & 6959 AVAILABLE
 - 8. RECOMMENDED CHARGE AMP: DYTRAN MODEL 4752B
 - 7. MAXIMUM OPERATING TEMPERATURE: 900°F (482°C)
 - 6. MATES WITH DYTRAN MODEL 6946AXX HARDLINE CABLE & 6979AXX HARDLINE INSULATED CABLE
 - 5. HOUSING MATERIAL: ALLOY 600
CONNECTOR MATERIAL: ALLOY X-750
 - 4. WEIGHT: 6 GRAMS MAX
 - 3. ARROW DESIGNATES ACCELERATION DIRECTION FOR POSITIVE OUTPUT
 - 2. MOUNTING STUD 6584 (5-40 TO 10-32) SUPPLIED
 - 1. SENSITIVITY: 1 TO 2 pC/g
- NOTES: UNLESS OTHERWISE SPECIFIED

RECOMMENDED MOUNTING PREPARATION:
TAP 10-32 X .140 MIN DEEP. ASSURE THE SURFACE FLATNESS BETTER THAN .001 TIR.
MOUNTING TORQUE: 6-8 Lb-in

USED ON	NEXT ASSY	UNLESS OTHERWISE SPECIFIED: INTERPRET DIM & TOL PER ASME Y14.5M - 1994. REMOVE BURRS. COUNTERSINK INTERNAL THDS 90° TO MAJOR DIA. CHAM EXT THDS 45° TO MINOR DIA. THD LENGTHS AND DEPTHS ARE FOR MIN FULL THDS. THDS PER MIL-S-7742. DIMENSIONS APPLY AFTER FINISHING.
APPLICATION		
THIRD ANGLE PROJECTION USA		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. DIMENSIONS IN BRACKETS [] ARE IN MILLIMETERS. TOLERANCES ARE: INCHES METRIC ANGLES .XX ± .03 X ± 0.8 ± 1° .XXX ± .010 .XX ± 0.25
ALL MACHINED SURFACES: TOTAL RUNOUT WITHIN .005. BREAK SHARP EDGES .005 TO .010. MACHINED FILLET RADII .005 TO .015. WELDING SYMBOLS PER AWS A2.4. ABBREVIATIONS PER MIL-STD-12.		

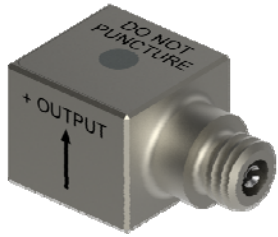
CONTRACT NO.



TITLE:
OUTLINE/INSTALLATION DRAWING, 3316C SERIES

APPROVALS		DATE
ORIG	DV	09/10/08
CHK	DV	12/06/11
APP	ANS	12/06/11
APP		

SIZE A	CAGE CODE 2W033	DWG. NO. 127-3316C	REV E
SCALE: NONE		SOLIDWORKS	SHEET 1 OF 1



- MINIATURE SIZE
- HERMETICALLY SEALED
- HIGH TEMPERATURE OPERATION

PHYSICAL

Weight, Max
Size
Connector [3]
Mounting Provision : Tapped Hole
Material
Element Style

ENGLISH		SI	
Weight, Max	0.21 oz	6.0 grams	
Size	Square x Height .40 x .36 Inches	10.16 x 9.10 mm	
Connector [3]	Type 10-32 Coaxial	10-32 Coaxial	
Mounting Provision : Tapped Hole	5-40 UNC-2B	5-40 UNC-2B	
Material	Housing Alloy 600	Alloy 600	
Element Style	Connector Alloy X-750	Alloy X-750	
	Material Single Crystal	Single Crystal	
	Type Planar Shear	Planar Shear	

PERFORMANCE

Sensitivity [1]
Range F.S for ± 5 Volts Output
Frequency Range, ±10%
Resonant Frequency
Capacitance
Linearity [2]
Phase Response (±5°)
Maximum Transverse Sensitivity
Strain Sensitivity, Max
Insulation resistance, (Connector pin to case)
Coefficient of Thermal Sensitivity
Ground Isolation

Sensitivity [1]	1 to 2 pC/g	0.10 to 0.20 pC/m/s ²
Range F.S for ± 5 Volts Output	[9] G's	[9] m/s ²
Frequency Range, ±10%	[4] to 10000 Hz	[4] to 10000 Hz
Resonant Frequency	> 45 kHz	> 45 kHz
Capacitance	120 pF	120 pF
Linearity [2]	± 1% % F.S.	± 1% % F.S.
Phase Response (±5°)	[4] to 3000 Hz	[4] to 3000 Hz
Maximum Transverse Sensitivity	5 %	5 %
Strain Sensitivity, Max	0.003 g/µε	0.03 m/s ² /µε
Insulation resistance, (Connector pin to case)	at 75 °F > 5 MΩ	at 75 °F > 5 MΩ
	at 900 °F > 0.25 MΩ	at 900 °F > 0.25 MΩ
Coefficient of Thermal Sensitivity	0.02 %F	0.02 %F
Ground Isolation	Case Ground	Case Ground

ENVIRONMENTAL

Maximum Vibration
Maximum Shock
Temperature Range
Seal
Radiation Exposure Limit (Integrated Neutron Flux)
Radiation Exposure Limit (Integrated Gamma Flux)

Maximum Vibration	±6000 G, peak	±5886 m/s ² , peak
Maximum Shock	±10000 G, peak	±49050 m/s ² , peak
Temperature Range	-60 to+900 °F	-51 to+482 °C
Seal	Hermetic	Hermetic
Radiation Exposure Limit (Integrated Neutron Flux)	1.0E+10 N/cm ²	1.0E+10 N/cm ²
Radiation Exposure Limit (Integrated Gamma Flux)	1.0E+08 rad	1.0E+08 rad

This family also includes:

Model	Sensitivity (pC/g)	Output Polarity	Temperature (°F)
3316C1	1 to 2	Negative when mounted on its base	-60 to+900

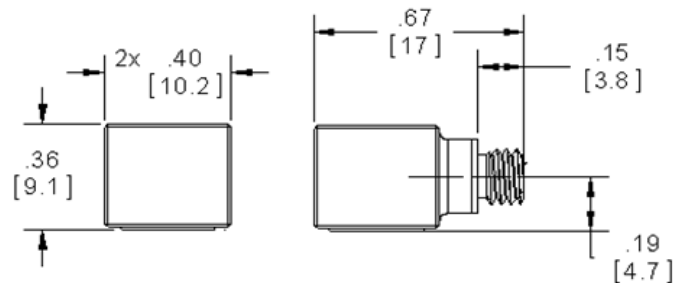
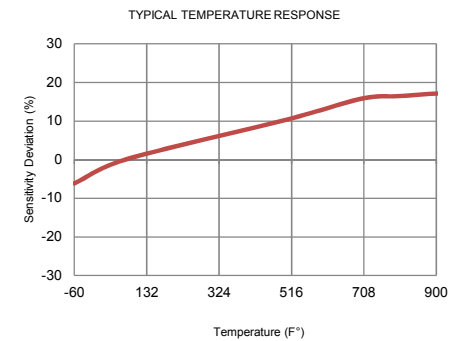
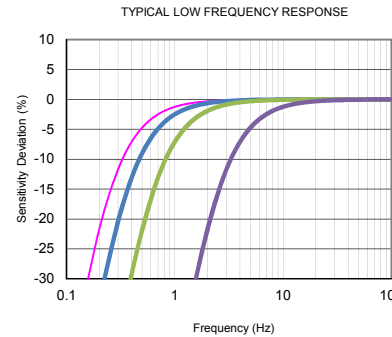
Refer to the performance specifications of the products in this family for detailed description.

Supplied Accessories:

- 1) Accredited calibration certificate (ISO 17025)
- 2) Model 6584 mounting stud (5-40 to 10-32), qty 1

Notes:

- [1] Measured at 100Hz, 1 Grms per ISA RP 37.2
- [2] Measured using zero-based straight line method, % of F.S. or any lesser range.
- [3] Mates with Dytran cable 6946AXX hardline cable and 6979AXX hardline insulated cable.
- [4] Low frequency response and phase response are a function of the discharge time constant of the charge amplifier used. See graph below for example.
- [5] In the interest of constant product improvement, we reserve the right to change specifications without notice.
- [6] Recommended charge amplifier: Dytran model 4754B, Series.
- [7] Isolation mounting base model 6959 (triaxial) and 6998 (uniaxial) are available.
- [8] U.S. Patent number US 8,375,793 B2 applies to this unit.
- [9] This parameter depends on the gain settings of the charge amplifier used.



Units on the line drawing are in inches, units in brackets are in millimeters. Refer to 127-3316C for more information.

